





Technical information

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# **POLYFLON PTFE F-302**

#### **Fine Powder for Paste Extrusion**

POLYFLON PTFE F-302 is a polytetrafluoroethylene fine powder resin for paste extrusion. It has been designed for tube and heavy wall wire insulations processed at low to medium reduction ratios up to 1.200:1.

## **Typical properties**

| Average Particles size         | μm  | Approx. 500  | ASTM D 4895   |
|--------------------------------|-----|--------------|---------------|
| Bulk Density                   | g/l | Approx. 450  | ASTM D 4895   |
| Specific Gravity               |     | Approx. 2,15 | ASTM D 4895   |
| Melting Point                  | °C  | 326 - 328    | ASTM D 4895   |
| Extrusion Pressure (at RR 300) | MPa | 12,0 ~ 20,0  | Daikin Method |
| Tensile Strength               | MPa | > 20         | ASTM D 4895   |
| Elongation                     | %   | > 220        | ASTM D 4895   |

Note: Typical properties are not suitable for specification purpose

#### Typical applications

· Small and large diameter tubing

Heavy wall electric wire

#### **Packaging**

POLYFLON PTFE Fine Powders are packaged in 25kg plastic drums.

## **Important Notice**

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MEDICAL USE:These products are not specifically designed or manufactured for use in implantable medical and/or dental devices. They have not been tested for such applications and will only be sold for such use pursuant to contract containing specific terms and conditions required by us.

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Shrinkable tube